

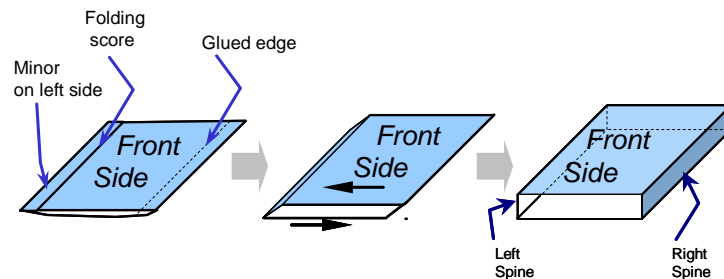
## DVD O-Sleeve with UPC Cut Out for Standard 14mm Case

The following specifications are provided to ensure conformity in Technicolor's packaging process. Materials which do not conform to the specifications set forth in these instructions may be considered workable parts, but are subject to additional packaging charge.

### **Non Conforming O-Sleeves Include:**

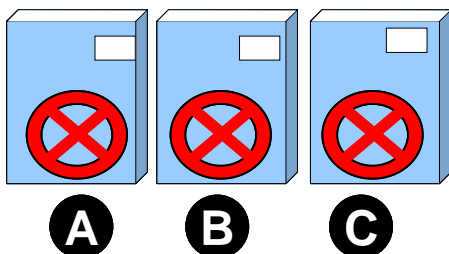
- Any O-Sleeve received with embossed art or text.
- Any O-Sleeve received with "Minor on Right" side. The Illustration below shows the proper way the O-Sleeve should be supplied.
- Any O-Sleeve that incorporates a lenticular 3D type onsert or laminate.
- Windows and cut outs of dimensions and or position other than those shown in the specification for the UPC label.
- Any O-Sleeve received that is not within the published specifications, this pertains to material (ex. Plastic), critical dimensions, and UPC window location.
- Any O-Sleeve received where fold score lines are not consistent and well defined allowing the sleeve to fold precisely.
- Any O-Sleeve with a cutout on the Front.
- Any O-Sleeve with a Door Flap.

### **Proper Layout:**



Note: Glue edge must be on right side as shown.

### **Suggested areas to stay away from:**



- A.) UPC Window directly against right spine.  
 B.) UPC Window too close to right spine.  
 C.) UPC Window too close to top edge.

These are subject to Evaluation as they create higher scrap rates.

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### Dimensional Requirements:

The O-Sleeve Cut Out Window dimensions as shown on the illustration on the right apply to 14mm DVD cases packaged into a standard O-Sleeve.

### O-Sleeve Paper Stock & Packaging:

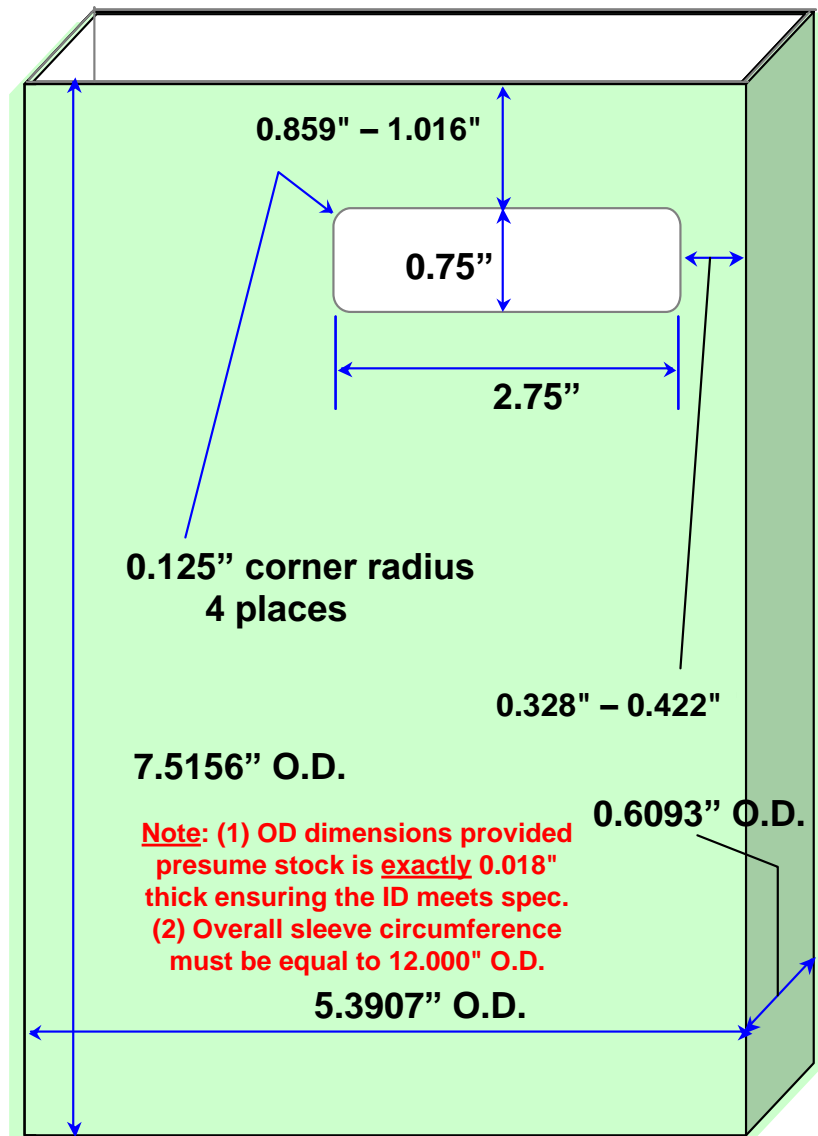
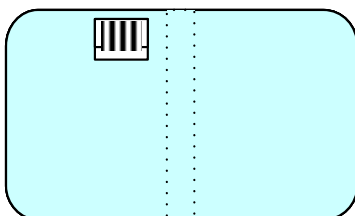
- 0.018" SBS  
(SBS=Solid Bleached Sulfate)
- Pre-Broken
- Packed in same orientation
- Full Carton Weight not to exceed 30 lbs.

### Finish:

UV or Aqueous acceptable

### UPC on Wrap:

Reference Technicolor Specification F030367 for location & size requirement of UPC on wrap to ensure it conforms with O-Sleeve Cut Out location.



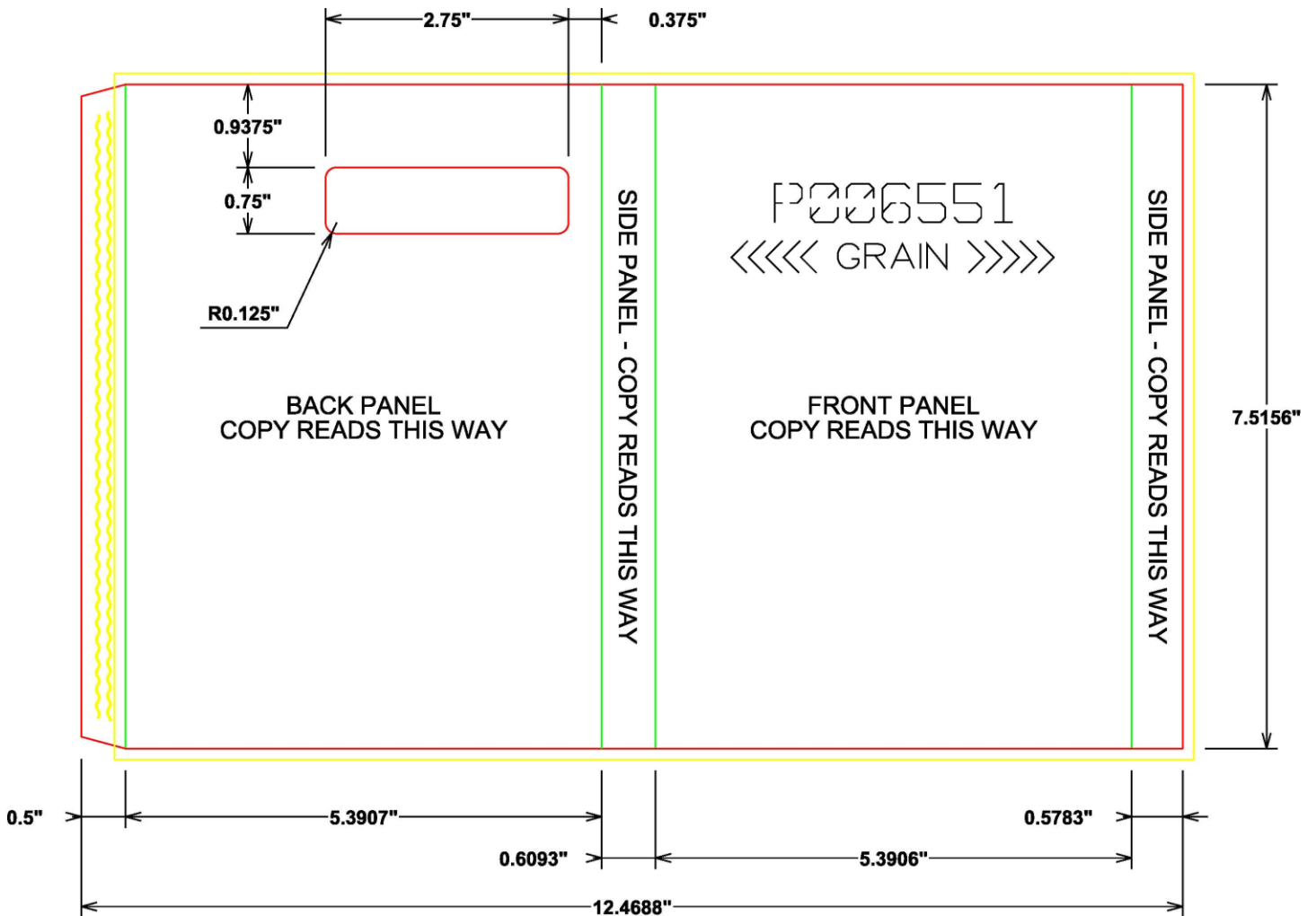
**Note: (1) OD dimensions provided presume stock is exactly 0.018" thick ensuring the ID meets spec. (2) Overall sleeve circumference must be equal to 12.000" O.D.**

Back Side of O-Sleeve Finished Product  
Shown for Dimensions Only, refer to Page 1 for proper folding.

Note: Drawings Not To Scale

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Reference Template

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